

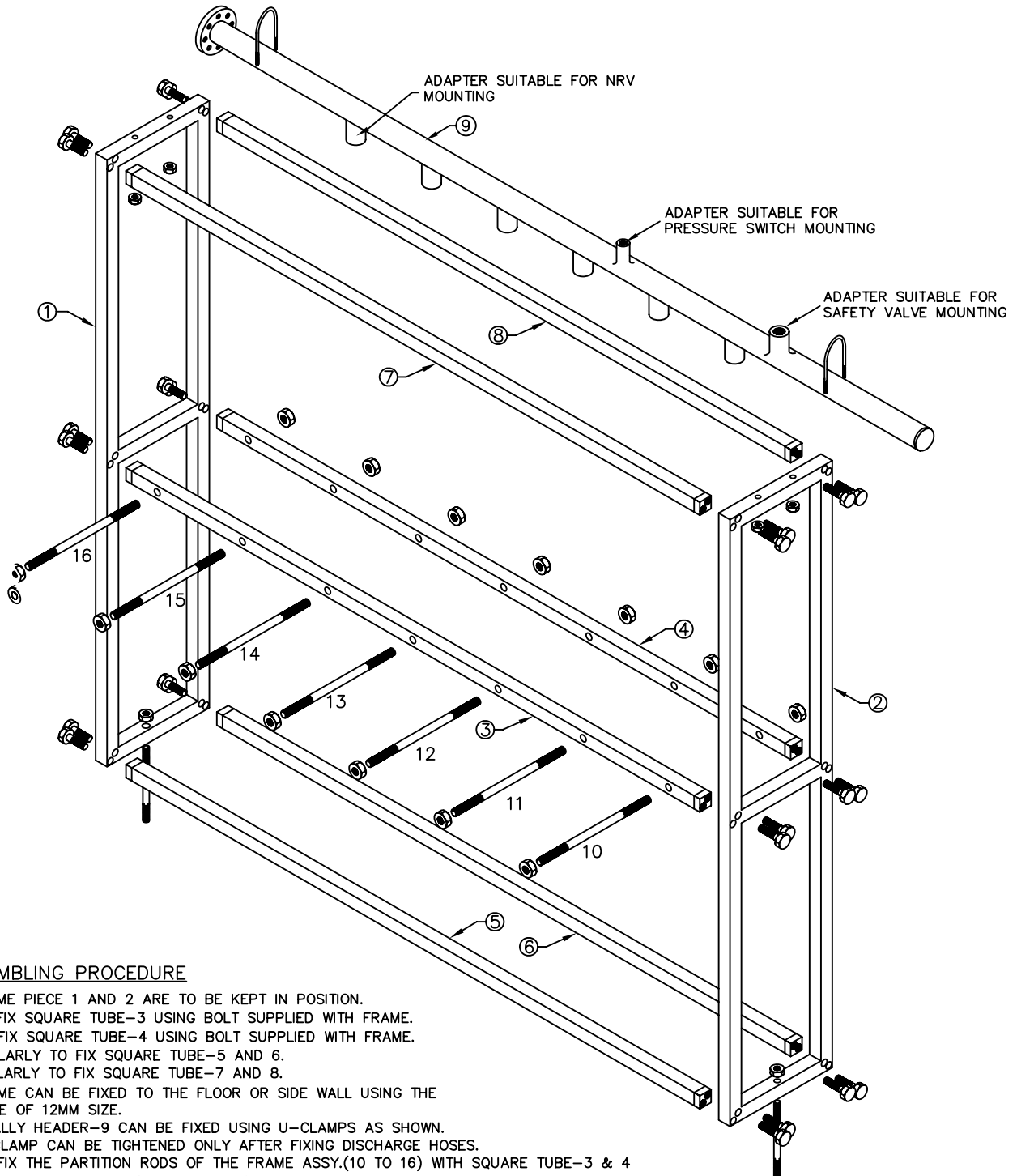
DATA SHEET CYLINDER BANK - ASSEMBLY PROCEDURE

PART NO :
IH030 – IH038

DWG NO : 056/A DATE : OCT-2009 REVISION : 01 SCALE : N.T.S DESIGN BY : APPD. BY : D.B.

INTRODUCTION :-

THIS TYPICAL 6 CYLINDER FRAME ASSY. IS FOR WITHOUT WEIGHING DEVICE. PROCEDURES ARE TO BE FOLLOWED TO ASSEMBLE THE FRAME ARE SAME FOR 2 CYLINDER TO 10 CYLINDER.



ASSEMBLING PROCEDURE

1. FRAME PIECE 1 AND 2 ARE TO BE KEPT IN POSITION.
2. TO FIX SQUARE TUBE-3 USING BOLT SUPPLIED WITH FRAME.
3. TO FIX SQUARE TUBE-4 USING BOLT SUPPLIED WITH FRAME.
4. SIMILARLY TO FIX SQUARE TUBE-5 AND 6.
5. SIMILARLY TO FIX SQUARE TUBE-7 AND 8.
6. FRAME CAN BE FIXED TO THE FLOOR OR SIDE WALL USING THE HOLE OF 12MM SIZE.
7. FINALLY HEADER-9 CAN BE FIXED USING U-CLAMPS AS SHOWN.
8. U-CLAMP CAN BE TIGHTENED ONLY AFTER FIXING DISCHARGE HOSES.
9. TO FIX THE PARTITION RODS OF THE FRAME ASSY.(10 TO 16) WITH SQUARE TUBE-3 & 4 BY THE NUTS SUPPLIED AFTER THE COMPLETION OF SYSTEM ASSY.

IMPORTANT:

AGNI CONTROLS RESERVES THE RIGHT TO CHANGE OR MODIFY WITHOUT PREVIOUS NOTICE ANY DATA OR SPECIFICATION DUE TO CHANGES OR MODIFICATION IN ORDER TO IMPROVE THE PRODUCTS / SYSTEM PRESENTED.



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